

GORMAN-RUPP UTILITY WATER SYSTEMS

All wastewater treatment plants have a utility water system that distributes treated effluent water throughout the plant for a variety of uses. These systems reduce operating costs by reducing the demand for fresh potable water at the plant.

The utility water system provides water for a number of uses throughout the plant that do not require potable water. **These include water for:**

- Spray water for headwork's screens
- Foam control spray water
- Yard hydrants
- Chlorination system makeup water
- Belt filter press wash water
- Polymer dilution water
- · Vehicle wash down
- Irrigation water
- Pump seals
- Wastewater reuse

The utility water pumps draw their water from a treated plant effluent basin downstream of the chlorine or UV disinfection system. The pumps deliver the water into a pressurized piping system that distributes the water throughout the plant to maintain a constant pressure over a wide range of flows.

Traditionally, utility water systems are installed below ground with a flooded suction. To reduce installation costs and make the utility water system accessible for maintenance, many municipal wastewater treatment plants install Gorman-Rupp utility water systems above ground using self-priming pumps.



Gorman-Rupp utility water systems are supplied as a complete package including the pumps, motors, discharge header piping and control panel. They are fully integrated factory-built on a common base for easy installation. Systems are provided with hydropneumatic tanks or variable frequency drives to prevent short cycling of the motors and maintain a constant pressure in the distribution system.

The control panel is complete with circuit breakers, starters, alternating relays, indicating lights, discharge pressure transducer, and alarms.





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